## Advances in the Digitalisation of the Process Industries



OCTOBER 2021

# How to drive down the Digitalisation Highway to Sustainability

Roy Calder – Presales Engineering Director



## Agenda

Who are AVEVA?

Sustainability – Delivering a Future for our Children

The Digitalisation Highway

A Green Sustainable Scenario

Thoughts & Conclusions



## Who are AVEVA?





## We empower you to be agile in a rapid market transformation

#### **Market Environment**



Fluctuating commodity supply/demand



Competition and market evolution



Environment, society, governance considerations



Geopolitical change



Generational changes and pandemic



Acceleration of digital transformation

#### **Imperatives**

Capital expenditure and time constraints

Operational efficiency and agility to drive profitability

Asset reliability and availability

Enhance energy efficiency and sustainability

Empowering the digital connected worker

#### **Technology Trends**



Cloud



Industrial IoT/Edge



Big Data



Digital Twin



Artificial Intelligence

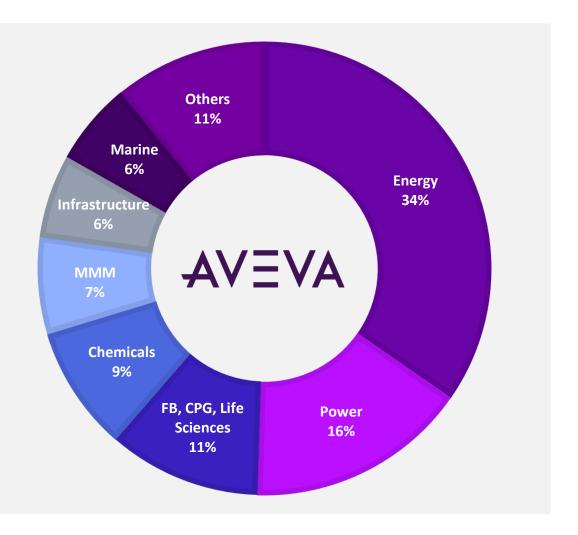


Extended Reality



## AVEVA is a leader in industrial digital transformation

- AVEVA has come together with OSIsoft, unifying worldleading operational data management with our industrial software
- FTSE 100 listed on the London Stock Exchange
- Schneider Electric is a 60% shareholder and strategic partner
- Growing recurring revenue and margins
- Cloud growth accelerated with an increase of over nearly 200% in TCV YoY
- Market capitalization > US \$13BN
- Revenue > US \$1.6BN



## Our commitment to supporting sustainable industries







We aspire to a world where economic growth supports environmental sustainability, with better living standards for the communities where we and our customers operate.







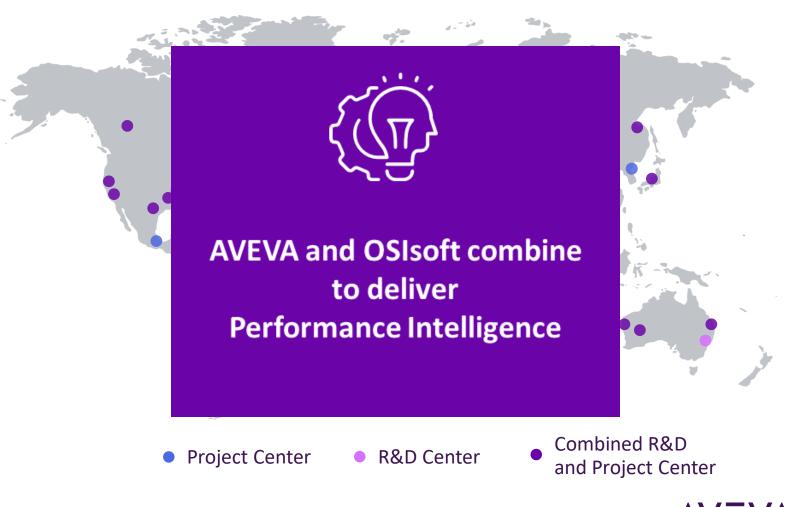






## We offer a powerful combination of technology and teamwork

10+ 6,500 **R&D** Centers **Employees** 22+ 4,300 **Project Centers** SI Partners 2,000+ 120 +**R&D** Capacity Sales Partners 16% 250+ of Revenue reinvested in **Tech Partners** R&D 85% 20+ **Alliance Partners Projects include** Next-Gen tech





## Sustainability — Delivering a Future for our Children





## What is Sustainability?

Sustainability is the capacity for Society to endure in a relatively ongoing way across various domains of life.

In the 21st century, it refers generally to the capacity for Earth's biosphere and human civilization to co-exist.

Today Sustainability is at the CORE of many company's view of the future and, by general definition, this covers:

- Society
- The Economy
- The Environment

The principles that can be used to deliver these can encompass, but not be limited to:

- Net Zero Commitment
- Circular Economy





## How do Engineers Deliver Sustainability?

Today while Sustainability is central to an Engineer's thinking, it is not always easy to understand where they can "Make a Difference"

The Net Zero Commitment that many large Corporations have signed up for can often mean a major change in direction for engineers and may not necessarily lead to Investment and Development of existing Process Assets

The Circular Economy is an area where, by addressing specific Sustainability Issues across Business Operations a definite difference can be delivered by Engineers supported by acceptable Capital Investment





## Circular Economy Concept

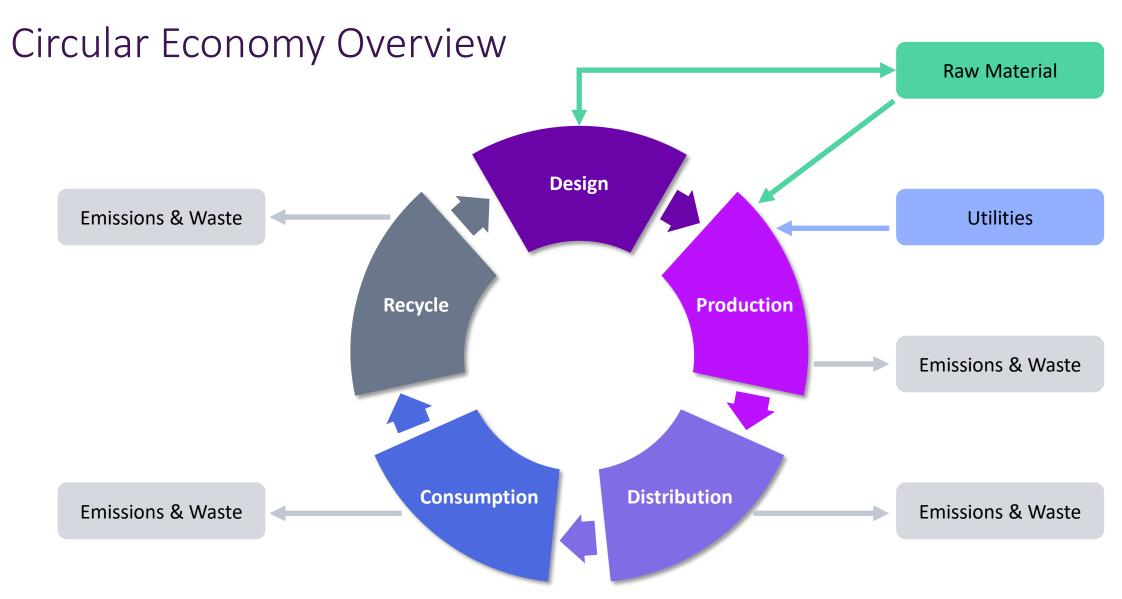
#### **DEFINITIONS:**

- A circular economy is an economic system that tackles global challenges like climate change, biodiversity loss, waste, and pollution
- A linear economy business takes a natural resource and turns it into a product which is ultimately destined to become waste because of the way it has been designed and made

From Traditionally Engineers can normally address the "waste" and "pollution" aspects from both a design and operations point of view utilising standard tools

Dependant on the industry AVEVA's footprint "CAN" be applied to an end-to-end Circular Economic approach, possibly, with Technology partners







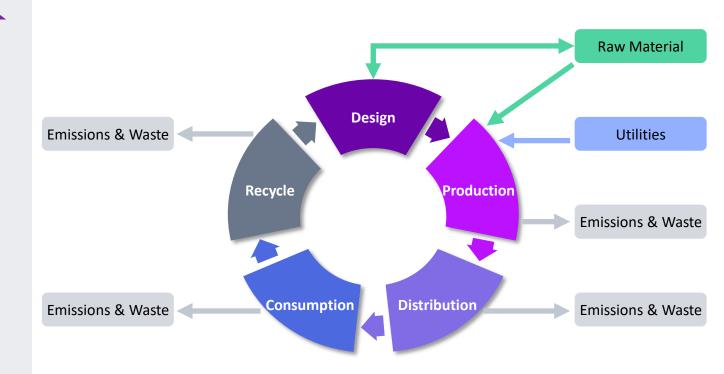
## Circular Economy Overview

## Sustainable Goals

Minimise/Eliminate **Emissions & Waste By Design** 

Minimise **Emissions & Waste By Monitoring & Control** 

Minimise **Emissions & Waste By Multi Party Monitoring** 



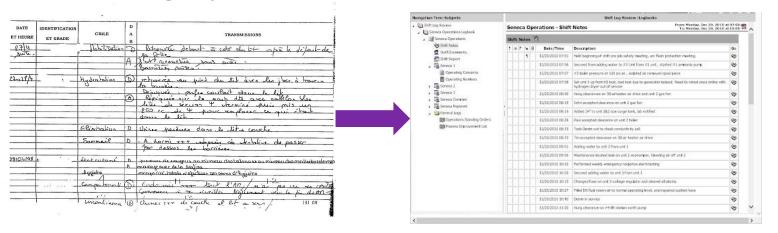


## The Digitalisation Highway



## Digitalisation – a first Step

Does removing Paper mean we are more Sustainable?





- Traditional systems have, in the main, been replaced by both computers and hand held devices
- However that is NOT digitalisation in today's world.
- Digitalisation HAS TO encompass ALL possible sources of DATA, even ones that we don't traditionally consider in the process environment:



## Digitalisation – a first Step

Does removing Paper mean we are more Sustainable?



- Simulation
- Engineering
- Operations Data
- Maintenance Data
- Production Data

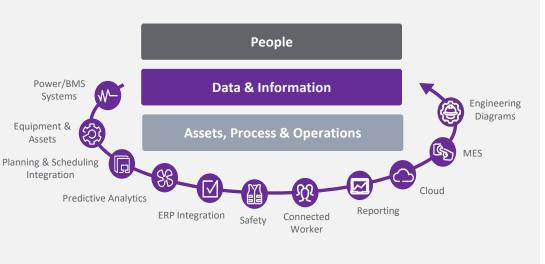
- Supply Chain Data
- Market Data
- Weather Data
- Security Data



## Single Pane-of-Glass Enterprise Data Visibility

Drive Sustainable Operations Through Open Data Access



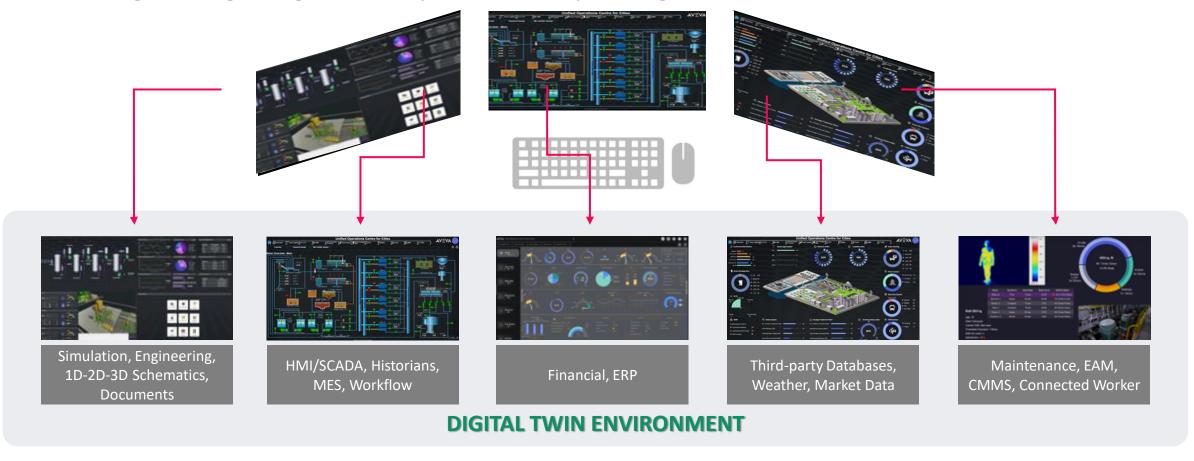


- Collaborative working in a Common Data Environment leads to improved Operational Efficiency
- Having Data and Tools structured in
   The fundamental layer supporting one Environment also facilitates Sustainable Operations
- this Environment is the DIGITAL **TWIN**



## Digital Twin System of Systems Approach

Verifies Engineering Design THEN replicates the Operating Plant with a Sustainable Overview



**Ensure Compliance** 

Maintain Uptime

Minimise Emissions & Effluent

Mitigate Costs

Manage Complexity

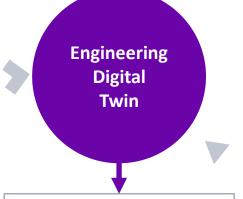
## Sustainable Digital Twin

Verifies engineering design THEN replicates the operating plant with a Sustainable Overview

#### **3D Engineering** Data

A repository for all engineers to collaborate keeping all data in one place. Based on data not drawings.





- ✓ Design "OUT" GHG Emissions
- Design verification and validation
- ✓ Global cloud collaboration
- Warnings if plant does not operate as expected
- ✓ Automated case execution

## **Process Simulation** Single simulation that perform all types of modeling.

**Operating Digital** Twin

- ✓ Troubleshoot past operations
- ✓ Provide soft sensors
- ✓ Improve future operation and efficiency
- ✓ Predict equipment degradation and failure

#### **Live /Archived Plant** Data

A repository of historical data that explains how the plant is actually operating





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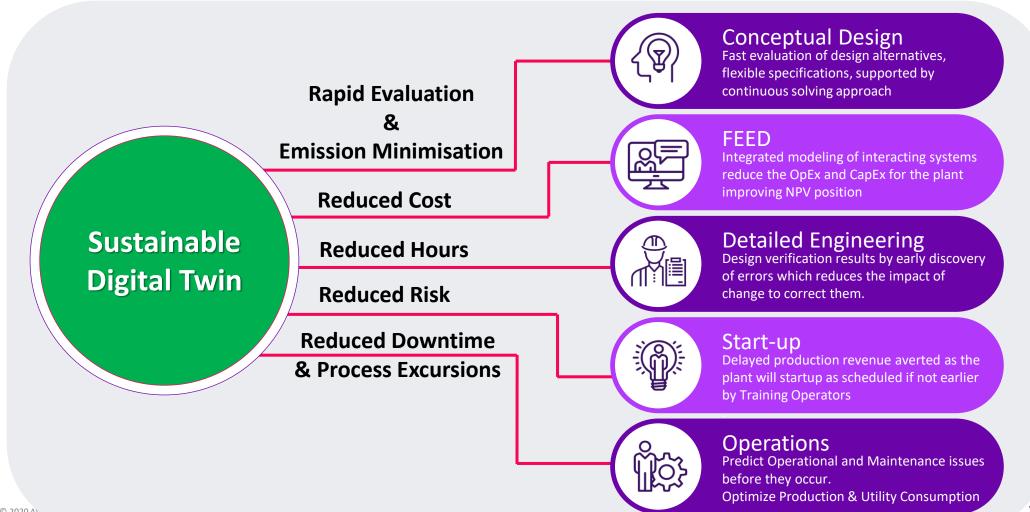
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## Simulation-Driven Engineering & Operations

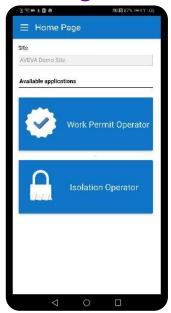
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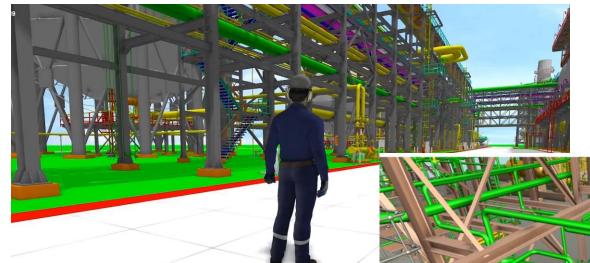


## Connecting the Workforce to the Digital Twin

#### Making Data Work for EVERYONE!







- The Digital Twin facilitates open communication both inside the working environment but also, via the CLOUD, to authorised external parties
- As simulation, engineering, maintenance and process data can be made available live in the field, the ability to understand what is happening as well as what each individual has to do is supported and driven by the Digital Twin



## A Green Sustainable Scenario





### The Simulation Foundation

#### **Process Simulation**

- Past Engineering Tool with Little use in Operations
- Now Core to predicting Operation Performance (including emissions)

#### **Simulation in Engineering**

- Integrating Simulation with Engineering can Reduce Emissions and Waste & Carbon Footprint of a design
- Improved engineering efficiency can increase NPV by 15 -25%

#### **Simulation in Operations**

- Simulation forms the foundation for Operator Training
- Simulation, linked to the SDT, offers Operation Predictive capability to maintain the Sustainability Envelope





## The Hydrogen Circular Economy

#### **Circular Economy**

- The Blue-Green Hydrogen model is a good example
- Illustrates how a Multi-Party Engineering & Operational environment works

#### **Sustainable Digital Twin in Engineering**

- Engineers from multiple organisations can all work collaboratively in one environment
- Facilitates modular, repeatable Engineering

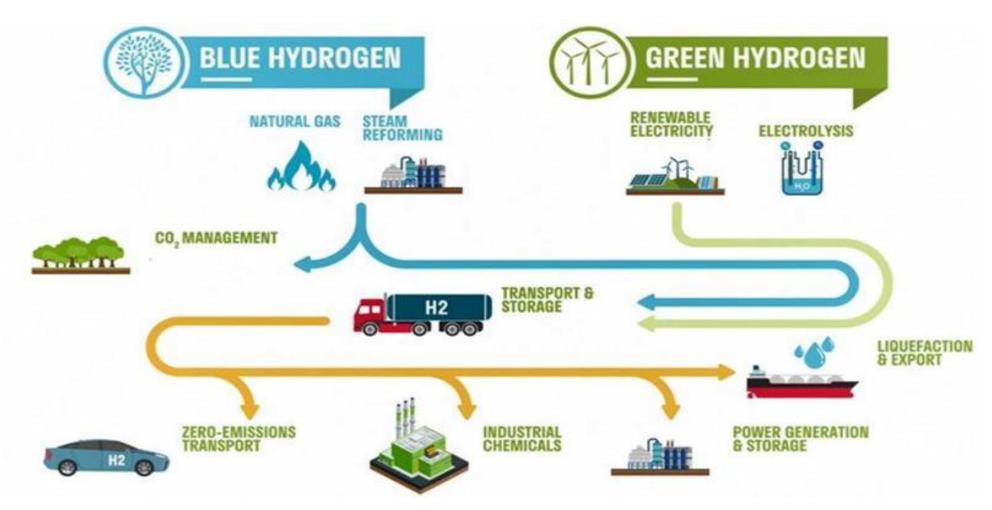
#### **Sustainable Digital Twin in Operations**

- A Unified Control Centre can seamlessly, enable Visualisation of the entire supply chain
- Users from all departments and companies can all work in a unified environment



## Foundation to a Digital Twin For Entire Hydrogen Value Chain

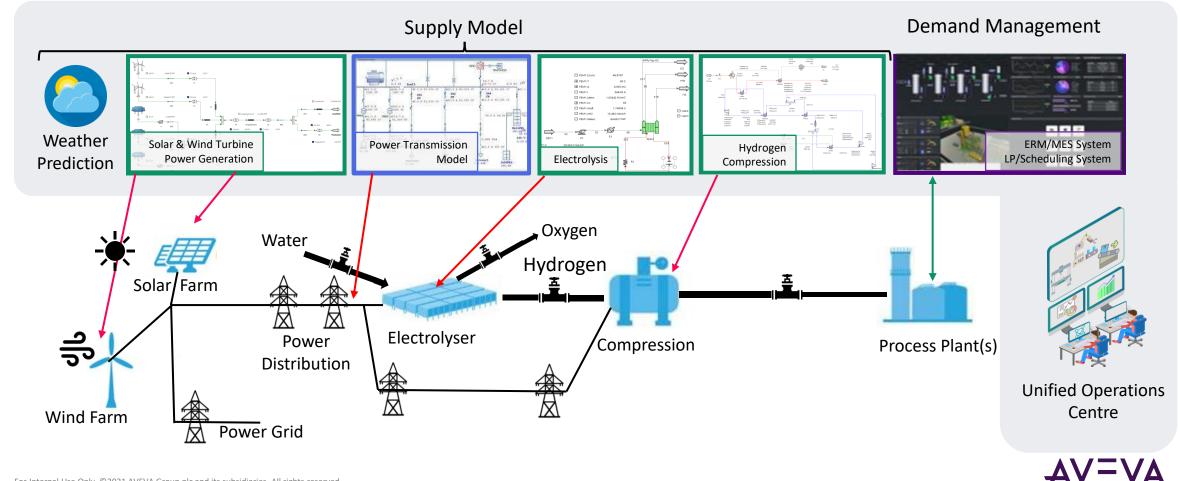
Using Simulation to deliver both fundamental Engineering Design as well as Operational Insight





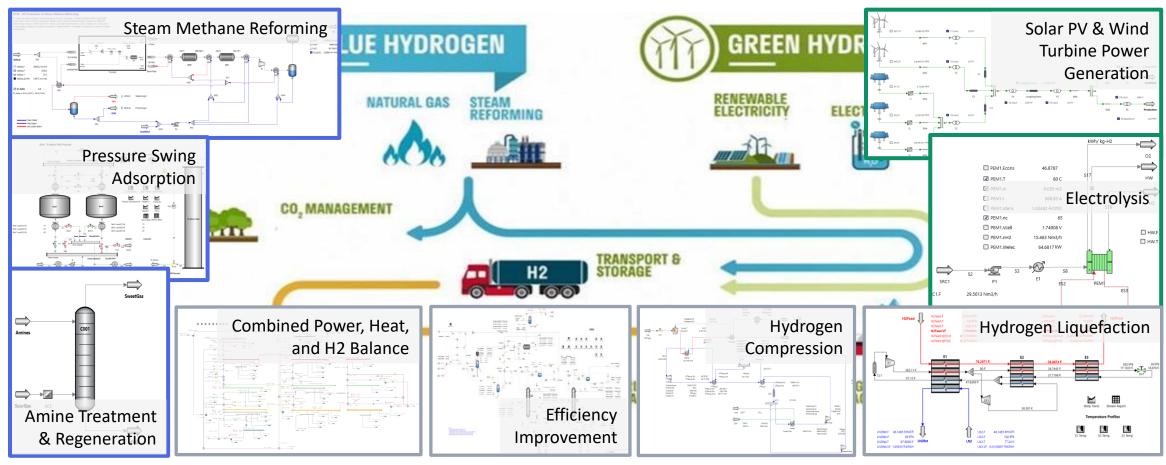
## The Hydrogen Supply & Demand Model

Integrating Modelling and Prediction inside a Unified Operations Centre



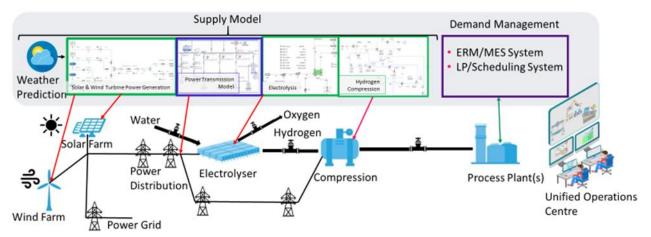
## Foundation to a Digital Twin For Entire Hydrogen Value Chain

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## System Description

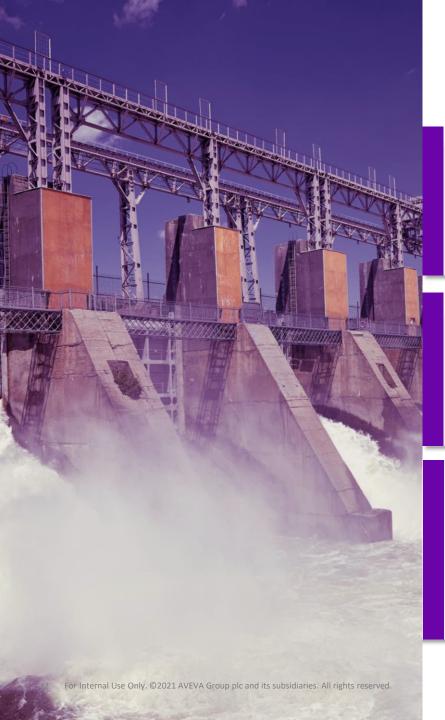


- As described previously the AVEVA Unified
   Operations Centre is the depository and Visualisation system for data from all parts of the system as well as from external sources such as Weather Prediction
- The data collected is then utilised to deliver a Supply Side model, primarily, based on Multiple Renewable Energy Sources within the SHELL Network
- Each part of the Hydrogen Generation system is modelled in AVEVA Process Simulation with the Power Distribution being modelled in a 3<sup>rd</sup> Party software tool
- The Weather Data, from an external supplier, is then applied to the model to give a moving Supply Side model based on an agreed time step and Look-Ahead period
- This model is then compared to the Hydrogen Demand forecast which is supplied from the Process Plant
- Similarly where required the operation of the Electrolyser can be altered to ensure that efficiencies can be maintained under low load conditions by reducing the number of cells in operation
- Where necessary, any shortfall in power can then be made up from the Power Grid



## Thoughts & Conclusions





### Is the Future Green and Sustainable?

#### Is Hydrogen a Cure All?

- Hydrogen is going to be increasing important in the near future
- To deliver Industry's need a multi party collaborative approach where engineers, process licensors, suppliers or operators; can work

#### Meeting the Net Zero goals

- Traditional technologies will remain key to Industry's needs in the short term
- New technologies will need to be developed and integrated with existing plants and greenfield developments

#### **Moving Faster and Smarter**

- The engineering community, needs to gear up to take new concepts quickly and efficiently to fruition
- Engineers will need Collaborative environments, like the Sustainable Digital Twin, to provide the technical foundation to drive Industry to a GREEN SUSTAINABLE future



### **Quo Vadis**

The Sustainable Vision, as outlined herein, is a major work in progress; driven by a number of AVEVA's Key Clients from both the Engineering and Operations Communities

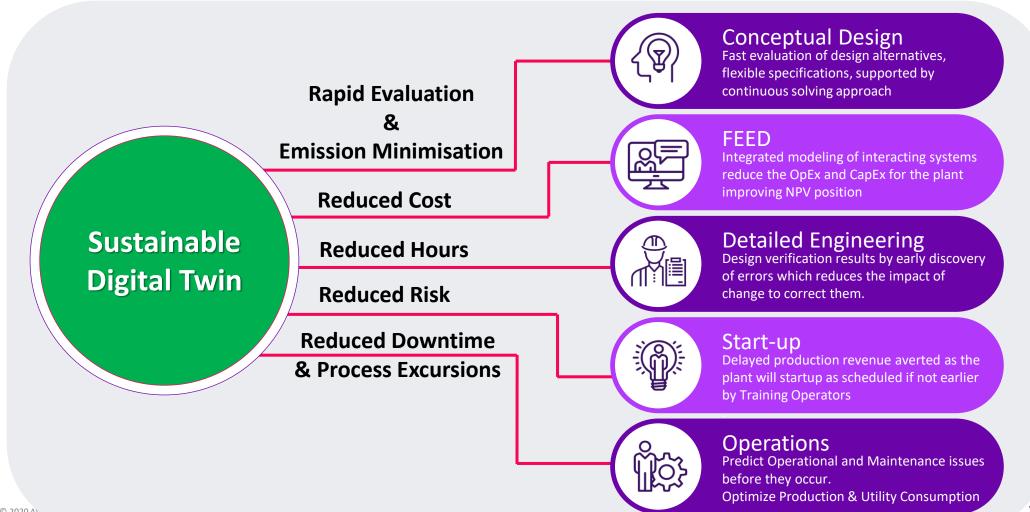
There is a growing focus from Industry towards the Circular Economy, which has led to an increased growth in looking for Collaborative approaches that deliver capabilities of multiple parties across the Value Chain working collaboratively, and remotely, in Sustainable Hubs

The open and collaborative nature of **AVEVA's Sustainable Digital Twin** today, provides the platform and access to all the necessary tools to take us from Basic and Detailed Design, through Construction and Hand Over to Operations & Maintenance, and eventually End of Life; all underpinned by the necessary **SUSTAINABLE Net Zero** operations.



## Simulation-Driven Engineering & Operations

The Sustainable Digital Twin Driving Digital Transformation of Industry







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## Contact Details

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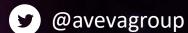


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#### **ABOUT AVEVA**

AVEVA is a global leader in industrial software, driving digital transformation and sustainability. By connecting the power of information and artificial intelligence with human insight, AVEVA enables teams to use their data to unlock new value. We call this Performance Intelligence. AVEVA's comprehensive portfolio enables more than 20,000 industrial enterprises to engineer smarter, operate better and drive sustainable efficiency. AVEVA supports customers through a trusted ecosystem that includes 5,500 partners and 5,700 certified developers around the world. The company is headquartered in Cambridge, UK, with over 6,500 employees and 90 offices in over 40 countries.

Learn more at www.aveva.com

